

# Material: Polyamide 66 with 30% glass fiber

## Abbreviation: PA 66 GF 30

### Short description of Material:

This extruded polyamide has good hardness, stiffness and wear resistance but worse impact resistance. The properties of PA 66 are comparable to PA 6 G, however PA 66 absorbs more moisture and is less dimensionally stable.

**Colours:** black

### Application examples:

- Component parts with a higher demand for dimensional stability and/or higher loads.

<b>Mechanical values</b>		<b>Dry / Humid</b>	
Density	ISO 1183	<b>1,35</b>	g/cm <sup>3</sup>
Yield stress	ISO 527	<b>160 / -</b>	MPa
Elongation due to tearing	ISO 527	<b>3</b>	%
Modulus of elasticity resulting from tensile test	ISO 527	<b>11.000 / -</b>	MPa
Modulus of elasticity resulting from bending test	ISO 178	<b>- / -</b>	MPa
Flexural strength	ISO 178	<b>- / -</b>	MPa
Impact strength <sup>1)</sup>	ISO 179	<b>50 / -</b>	kJ/m <sup>2</sup>
Notched-bar impact strength	ISO 179	<b>6</b>	kJ/m <sup>2</sup>
Ball indentation hardness H <sub>358/30</sub>	ISO 2039-1	<b>240 / 200</b>	MPa
Creep rate stress at 1% elongation <sup>2)</sup>	DIN 53 444	<b>40</b>	MPa
Sliding friction coefficient against steel (dry running) <sup>3)</sup>	—	<b>0,45 / 0,5</b>	—
Sliding wear against steel (dry running) <sup>3)</sup>	—	<b>-</b>	µm/km
<b>Thermal values</b>			
Melting temperature	ISO 3146	<b>+ 255</b>	°C
Thermal conductivity	DIN 52 612	<b>0,30</b>	W/(K·m)
Specific thermal capacity	—	<b>1,5</b>	J/(g·K)
Coefficient of linear expansion <sup>4)</sup>	—	<b>2 - 3</b>	10 <sup>-5</sup> ·K <sup>-1</sup>
Operating temperature range (long-term) <sup>5)</sup>	—	<b>- 30 / + 120</b>	°C
Operating temperature range (short-term) <sup>5)</sup>	—	<b>+ 180</b>	°C
Fire behaviour	UL 94	<b>HB</b>	—
<b>Electrical values</b>			
Dielectric constant <sup>6)</sup>	IEC 250	<b>3,7</b>	—
Dielectric loss factor <sup>6)</sup>	IEC 250	<b>0,02</b>	—
Specific volume resistance	IEC 93	<b>10<sup>14</sup> / 10<sup>13</sup></b>	Ω·cm
Surface resistance	IEC 93	<b>10<sup>13</sup> / 10<sup>12</sup></b>	Ω
Dielectric strength	IEC 243	<b>60 / 30</b>	KV/mm
Creep current resistance	IEC 112	<b>CTI 475</b>	—
<b>Miscellaneous data</b>			
Moisture absorption in normal climate until saturated	DIN 53 715	<b>1,5</b>	%
Water absorption until saturated	ISO 62	<b>5,5</b>	%

<sup>1)</sup>: Measured with a pendulum impact testing machine 0,1 DIN 51 222

<sup>2)</sup>: Tension resulting in 1% total elongation after 1.000 h

<sup>3)</sup>: against steel, hardened and ground, P = 0,05 MPa, V = 0,6 m/s, t = 60 °C near running surface

<sup>4)</sup>: For a temperature range of + 23 °C to + 60 °C

<sup>5)</sup>: Experience values established with finished parts that are not under any stress in heated air, depending on the type and form of heat exposure, short-term = max. 1 h, long-term = months

<sup>6)</sup>: at 10<sup>6</sup> Hz

w.b. = without breakage  
1 MPa = 1 N/mm<sup>2</sup>  
1 g/cm<sup>3</sup> = 1.000 kg/m<sup>3</sup>  
1 kV/mm = 1 MV/m

**Licharz GmbH**  
Industriepark Nord 15  
D - 53567 Buchholz

Telefon: ++49 / (0) 26 83 / 9 77 -0  
Telefax: ++49 / (0) 26 83 / 9 77 -111

Internet: [www.licharz.de](http://www.licharz.de)  
E-Mail: [info@licharz.de](mailto:info@licharz.de)